



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4777-1

Job Sheet 176520



Part No: D4777-1

Job Qty: 20 ea

Part Name: Rod End Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		5/15/18	0.00	0.00	Purchasing		At 18/04/30
110	Packaging	20 pcs		5/15/18	0.00	0.00	Packaging2		At 18/04/30
120	QC	20 pcs		5/15/18	0.00	0.00	QC6		38
130	Packaging	20 pcs		5/15/18	0.00	0.00	Packaging3-2	2115 00	102 10 10W
140	QC21-SA	20 Ea		5/15/18	0.00	0.00	QC21		21 9-50

Part Op 100 - Issue P/O: 39769 Purchase Part Number: 59915K274 or CTG
Descriptions: 110 - Ensure certificate of conformity is attached

CD 18/04/25 X20

MAY 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing D4777-1	20 pcs (1 ea)	100-Purchasing	5066787

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	20	0	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 9:08 AM Dart.Gagnon.Michelle



Container No: **S066816**



Rod End Bearing

PART NO: **D4777-1**
Serial No/Batch: **S066816**
Revision:
Operation:
Change No:

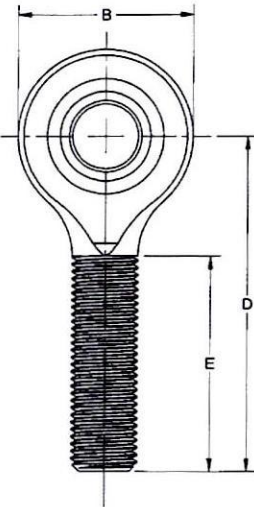
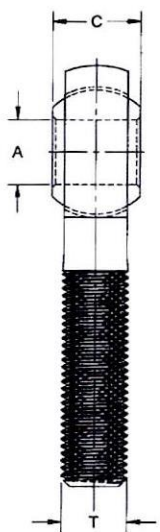
Packaging

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 04/30/18
Job No: 176520

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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 176520
 APR 25 2018

SPECIFICATION CONTROL DRAWING



ROD END BEARING

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
 2013-08-14

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. A
CHECKED	21	D4777	SHEET 1 OF 1
MFG. APPR.	14	TITLE	SCALE
APPROVED	14	ROD END BEARING	NTS
DE APPR.	14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	13.08.08		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039709

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039709

PO Date: 4/25/18

Due Date: 4/27/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
APR 25 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	8948T12		Welded Master Link receive ea	Firmed	4/27/18	6 Ea	0 Ea	6 Ea	\$75.65/Ea	\$453.90
2	8623K338	1059N976	Silicon Rubber 1/8" (SOFT) receive sf	Firmed	4/27/18	27 sf	0 sf	27 sf	\$55.85333/sf	\$1,508.04
3	188-FSCS-1032-3/4	90128A945 50/pk	Bolt	Firmed	4/27/18	50 Ea	0 Ea	50 Ea	\$0.1424/Ea	\$7.12
4	188-FSCS-1032-5/8	92210A303 100/per pk	Screw	Firmed	4/27/18	100 Ea	0 Ea	100 Ea	\$0.0761/Ea	\$7.61
5	3440T55	50 ft	Lifting Cable	Firmed	4/27/18	50 ft	0 ft	50 ft	\$1.34/ft	\$67.00
6	6381K193	1/pk	Bushing receive pcs	Firmed	4/27/18	6 pcs	0 pcs	6 pcs	\$3.68/pcs	\$22.08
7	8183K6	1/pk	Wire Guide/Grip	Firmed	4/27/18	10 Ea	0 Ea	10 Ea	\$9.83/Ea	\$98.30
8	91074A131	20/pk	Cage Bumper Washer	Firmed	4/27/18	20 pcs	0 pcs	20 pcs	\$0.619/pcs	\$12.38
9	92373A271	10/pk	Anchor Pin	Firmed	4/27/18	10 Ea	0 Ea	10 Ea	\$0.648/Ea	\$6.48
10	95327A652	5/pk	Hex Head Cap Screw receive ea	Firmed	4/27/18	30 Ea	0 Ea	30 Ea	\$1.628/Ea	\$48.84
11	98407A134	100/pk	Retaining Ring receive pcs	Firmed	4/27/18	100 pcs	0 pcs	100 pcs	\$0.0913/pcs	\$9.13
12	8890K165	3 ft long	Steel Rod	Firmed	4/27/18	6 ft	0 ft	6 ft	\$1.02333/ft	\$6.14
13	8893K148	6 ft long	O1 Tool Steel Rod	Firmed	4/27/18	6 ft	0 ft	6 ft	\$1.011666/ft	\$6.07
14	91247A630	25/pk	Hex Head Cap Screw	Firmed	4/27/18	25 Ea	0 Ea	25 Ea	\$0.2824/Ea	\$7.06
15	97524A032	100/pk	Sealing Blind Rivet receive ea	Firmed	4/27/18	100 Ea	0 Ea	100 Ea	\$0.0982/Ea	\$9.82

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Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
16	C10-41	6907K14 1/pk	Stain Relief Connector	Firmed	4/27/18	8 Ea	0 Ea	8 Ea	\$10.30/Ea	\$82.40
17	C20-120	98381A546 25/pk	Locating Pin	Firmed	4/27/18	25 Ea	0 Ea	25 Ea	\$0.2812/Ea	\$7.03
18	C20-560	97395A618 1/PK	Lock Spring Anchor Pin	Firmed	4/27/18	2 Ea	0 Ea	2 Ea	\$4.56/Ea	\$9.12
19	C20-830	91102A740 100/pk	Lock Washer	Firmed	4/27/18	100 Ea	0 Ea	100 Ea	\$0.113/Ea	\$11.30
20	EL-PLUG-M	7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	4/27/18	15 Ea	0 Ea	15 Ea	\$7.03/Ea	\$105.45
21	M301S22GA	3543T77	301 SS Sheet - Full hard : MATERIAL: AISI 301 SS SHEET MINIMUM 1/4 HARDNESS (NOT ANNEALED) 2B FINNISH AS PER AMS 5517/AMS 5518/AMS 5902/ AMS 5519 OR ASTM A666 WHIT MIN. FTU = 125 KSI & MIN FTY = 75 KSI receive sf	Firmed	4/27/18	3 sf	0 sf	3 sf	\$27.4243/sf	\$82.27
22	MT-BRONZE-C63000-R2.250	8932K54 6.5 INCH	Bronze C63000 Round Bar 2.250" : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463	Firmed	4/27/18	1.083 ft	0 ft	1 ft	\$16.224615/ft	\$17.57
Line Item Note 2 PCS OF 6.5" LONG										
23	RBT18561-31	8485T13	10X Magna-Lite	Firmed	4/27/18	2 Ea	0 Ea	2 Ea	\$26.29/Ea	\$52.58
24	SWA3-700	9529K15 100/per pk	Ball Bearing	Firmed	4/27/18	100 Ea	0 Ea	100 Ea	\$0.1056/Ea	\$10.56
25	SWA6A-1900	69525K16 100 pcs per pk	Female Spade Terminal - 1/4"	Firmed	4/27/18	100 Ea	0 Ea	100 Ea	\$0.072/Ea	\$7.20
26	SWA6A-2000	69525K14 100 / per pk	1/8" Female Spade Connector	Firmed	4/27/18	100 Ea	0 Ea	100 Ea	\$0.0676/Ea	\$6.76
27	59915K274		Rod End Bearing D4777-1	Firmed	4/27/18	20 pcs	0 pcs	20 pcs	\$17.14/pcs	\$342.80
Line Item Note WO 176520										
									Grand Total: \$3,005.01	
Order Notes										
Plex 4/25/18 2:42 PM dart.lavoie.chanta										

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Order Notes**Procurement Quality Clauses****A005 RIGHT OF ENTRY****A016 PERSONNEL QUALIFICATION****A026 CERTIFICATION OF MATERIAL CONFORMANCE****A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT****A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS****A040 NOTIFICATION OF QUALITY ESCAPE****A041 QUALITY MANAGEMENT SYSTEM****A042 DART NOTIFICATION BY SUPPLIER****A043 RETENTION OF QUALITY DOCUMENTS****A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM****A049 SUPPLIER AWARENESS**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/25/18 2:42 PM dart.lavoie.chantal

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039709

Order Placed By
Chantal Lavoie

McMaster-Carr Number
2699881-03

Page 2 of 2

04/25/2018

Line	Product	Ordered	Shipped
24	9529K15 Hardened 440C Stainless Steel Ball, 1/4" Diameter, Packs of 100	1 Pack	1
25	69525K16 Noninsulated Quick-Disconnect Terminals, Single-Crimp Female, 16-14 Gauge, 1/4" Wide x 0.032" Thick Tab, Packs of 100	1 Pack	1
26	69525K14 Noninsulated Quick-Disconnect Terminals, Single-Crimp Female, 16-14 Gauge, 0.11" Wide x 0.02" Thick Tab, Packs of 100	1 Pack	1
27	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	20 Each	20

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Expected to ship

2	1059N338 Resilient High-Temperature Silicone Foam, 36" X 36" X 1/8", Soft	9 Each	9 May 1-14
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Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 23. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.